

PCBN

Insert

SPGN

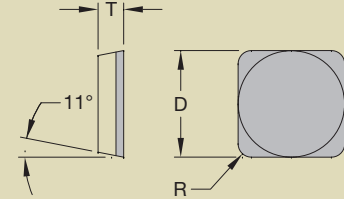
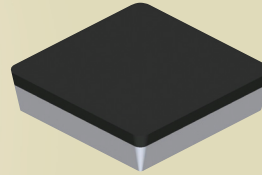


Stocked Sizes:*

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges
- FT = Full Top PCBN
- S = Solid PCBN

Blank Sizes:

- X = 0.020 Depth of Cut
- Z = 0.100 Depth of Cut



BLANK SIZE	Type		PCBN (Grades)								Dimensions (Inches)			
	ANSI	ISO	SC	SCI	SI	HC1	HC2	HC3	S	D	T	R	H	
	SPGN321	SPGN090304									0.375	0.125	0.016	-
	SPGN322	SPGN090308					FT				0.375	0.125	0.031	-
	SPGN323	SPGN090312									0.375	0.125	0.047	-
	SPGN422	SPGN120308					FT				0.500	0.125	0.031	-
	SPGN423	SPGN120312									0.500	0.125	0.047	-

* If Blank = Non-Stocked. Will produce to order.