

PCBN

Insert

TCGW

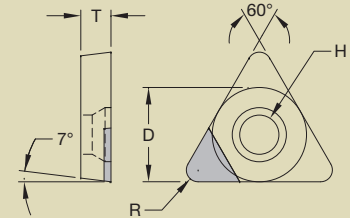


Stocked Sizes:*

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges
- FT = Full Top PCBN
- S = Solid PCBN

Blank Sizes:

- X = 0.020 Depth of Cut
- Z = 0.100 Depth of Cut



BLANK SIZE	Type		PCBN (Grades)								Dimensions (Inches)			
	ANSI	ISO	SC	SCI	SI	HC1	HC2	HC3	S	D	T	R	H	
Z	TCGW630.5	TCGW080202									0.188	0.094	0.008	0.091
Z	TCGW631	TCGW080204									0.188	0.094	0.016	0.091
Z	TCGW632	TCGW080208									0.188	0.094	0.031	0.091
Z	TCGW21.50.5	TCGW110202	1					1			0.250	0.094	0.008	0.110
Z	TCGW21.51	TCGW110204	1					1			0.250	0.094	0.016	0.110
Z	TCGW21.52	TCGW110208									0.250	0.094	0.031	0.110
Z	TCGW220.5	TCGW110302									0.250	0.125	0.008	0.134
Z	TCGW221	TCGW110304									0.250	0.125	0.016	0.134
Z	TCW222	TCGW110308									0.250	0.125	0.031	0.134
Z	TCGW331	TCGW160404									0.375	0.188	0.016	0.173
Z	TCGW332	TCGW160408									0.375	0.188	0.031	0.173

* If Blank = Non-Stocked. Will produce to order.